

Built in Australia to Mitsubishi's worldwide standards of quality.

The Mitsubishi Sigma adds a new dimension to the growing estate car market in Britain and the rest of Europe.

Designed and developed by Mitsubishi Motors Australia, the Sigma Estate is manufactured to Mitsubishi's worldwide standards of quality.

Proven in some of the toughest conditions on earth, the Sigma Estate will carry five adults in superb comfort, together with volumes of cargo or luggage to make long distance journeys both enjoyable and relaxing. Within its overall length of 15 feet 9 inches (4800mm), and with the rear seats in use, the Sigma will provide over 29 cubic feet of cargo capacity. With the rear seats folded forward, this increases to an impressive 54 cubic feet.

And the Sigma's special rear suspension layout has resulted in a cargo floor that is low and flat for ease of loading.

V6 Power for Effortless Cruising

Under the bonnet of the Sigma is a 3 litre V6 electronically controlled

fuel injection engine which develops 168bhp at 5500rpm.

One of the important technical features of this engine is its variable induction control system. This system enables the engine to provide high levels of torque over a wide range of engine speeds. The benefit of this is excellent acceleration under heavy loads, good touring characteristics, and an excellent high speed cruising capability.

The engine is mounted transversely to provide excellent front wheel drive and you can choose between a 5 speed manual transmission, which is fitted as standard, or 4 speed 'dual mode' automatic transmission which is available as an optional extra.

A 3 way catalytic converter is fitted as standard within the exhaust system so the Sigma runs exclusively on unleaded petrol.

Luxury Specification

As well as being a practical load carrier, the Sigma Estate inherits the luxurious specification of the Sigma



Audio equipment may vary from that shown.

The load area is carpeted and fitted with a pull-out tonneau cover to keep prying eyes off luggage and valuables. The seating is available with the optional extra of leather trims. The car is standard equipped with a stereo radio/cassette player complete with 6 speakers. To avoid sound in the rear from being muffled by cargo, 2 speakers have been fitted at the back, within the roof lining.

An electrically operated tilt and slide glass sunroof is also standard, as are electrically operated and heated door mirrors.

Power windows are also included. The windows are tinted and the windscreen is laminated.



Both the steering wheel and driver's seat are height adjustable, and for long distance driving, cruise control is also fitted as standard.

Even the upper front seat anchorage points are adjustable for height.

The Sigma's heating and ventilation system provides fine adjustment for interior temperature and a special recirculating facility enables passengers to avoid fumes in heavy traffic.

Air conditioning is available as a Diamond Collection accessory.

Smooth Body Styling Aids Aerodynamic Efficiency

With design by Mitsubishi Motors Australia and wind tunnel testing by Mitsubishi Motors Corporation in Japan, the new Sigma Estate provides smooth body styling to achieve high levels of aerodynamic efficiency.





Low noise levels have also been achieved by means of isolating bushes for the powertrain and steering assembly as well as flush fitting door seals and noise absorption pads throughout the vehicle's structure.

A special roof height air deflector helps to keep the rear window clear of fine spray in wet conditions. The deflector also incorporates a rear stop light as an additional safety feature. In addition, the rear wiper covers a 160 degree sweep angle for good rearwards visibility.



FUEL CONSUMPTION

MODEL	Sigma Estate 3-Litre Manual	Sigma Estate 3-Litre Automatic
Urban:	22.1 mpg (12.8 lt/100 km)	20.8 mpg (13.6 lt/100 km)
56 mph:	38.2 mpg (74 lt/100 km)	36.7 mpg (77 lt/100 km)
. 75 mph:	29.7 mpg (9.5 lt/100 km)	28.8 mpg (9.8 lt/100 km)



Mitsubishi High Build Quality

Because of the Sigma's build quality, it is also covered by Mitsubishi's unique warranty package. This provides for 3 year unlimited mileage and 6 year anticorrosion perforation warranties, as well as a 3 year Pan-European breakdown and recovery service.

For added longevity, zinc coated body panels account for half of the total body mass of the car. The chassis is also treated with PVC underbody coating and wax injection.

For added safety, ABS (anti-lock) brakes are standard, and all doors feature special side protection impact steel bars.

The fuel tank has also been positioned in front of the rear axle assembly for protection.



Standard features

V6, 3-litre, SOHC, 12 valve engine
5-speed manual transmission
4-speed, dual mode automatic transmission (Option)
ABS braking, front/rear disc brakes
Rack & Pinion power steering
Alloy road wheels
Colour keyed front/rear bumpers/side

Colour keyed front/rear bumpers/side protection mouldings

Tailgate air deflector with high mounted stop light
Tinted windows/laminated windscreen
Electrically operated windows/heated door mirrors

Electrically operated glass sunroof

Halogen headlights
Headlight washers
Rear fog lamp
Central door locking
Child proof rear door locks
Side impact door beams

Velour trim Leather seat facings and trim (Option)

Knitted fabric roof lining

Adjustable front seats, driver's seat dual height adjustment

Adjustable front and rear head restraints Height adjustable front seat belt upper anchorage points

ELR seat belts plus rear centre lap belt 60/40 split folding rear seat Carpeting throughout

Luggage area security blind Remote fuel filler release

Cruise Control

Stereo radio/cassette system with six speakers

Auto air mix heater/ventilation system with rear
heating ducts

ETACS - Electronic Time and Alarm Control System



Dealer name and address

TECHNICAL SPECIFICATIONS

TECHNICAL SPECIF	ICA	IONS		
MODEL		Sigma Estate 3-Litre Manual	Sigma Estate 3-Litre Automatic	
Engine		Transversely mounted, V6, SOHC engine with ECI-MULTI fuel injection, Variable Induction Control, roller bearing rocker arms and automatic hydraulic valve adjusters.		
Valves per Cylinder:		2	2	
Displacement:		2972cc		
Bore/Stroke mm:		91.1 × 76.0		
Compression Ratio:		10.0:1		
Maximum Output (DIN): Maximum Torque (DIN):		125 Kw (168 bhp) @ 5,500 rpm 248 Nm (183 lb.ft.) @ 3,000 rpm		
Fuel System:		Electronically controlled, multi-point, fuel injection, ECI-MULTI		
Electrical System:	Battery:	12–53 V-AH		
Alte	rnator:	12–90 V-A		
Steering:		Power assisted, rack & pinion		
Suspension:	Front:	MacPherson struts, coil springs with stabiliser bar.		
	Rear:	5-link, torsion axle, trailing arms, lateral rod, coil springs and shock absorbers.		
Brakes:		ABS anti skid, v		
	Front:	276 mm ven		
	Rear:	284 mm ven		
Transmission		5-speed manual	4-speed, dual mode, torque converter lock up	
Clutch		Single plate with diaphragm springs	Torque Converter	
Wheels/Tyres:		6.0JJ-15" light alloy whee	els with 205/65R15 tyres	
Dimensions & Weights:				
Front Headroom with S	unroof:	979 mm (38.5")		
Rear Hea	droom:	975 mm (38.4")		
Front Le	groom:	1098 mm (43.2")		
Rear Le	groom:	914 mm (36.0")		
Front Shoulder	Room:	1460 mm (57.5")		
Rear Shoulder	Room:	1458 mm (57.4")		
Load Area Max	Width:	1390 mm (54.7")		
Load Area Width Between Whee	larches:	1150 mm (45.3")		
Load Area Floor Length: Seat	Folded:	1939 mm (76.3")		
	eat Up:	1188 mm (46.8")		
Load Area Interior	Height:	832 mm (32.7")		
	eat Up:	830 litres (29.3 cu.ft.)		
Rear Seat		1519 litres (54.0 cu.ft.)		
Exterior		4800 mm (189.0")		
Exterior		1775 mm (69.9")		
Exterior		1505 mm (59.3")		
	eelbase:	2720 mm (1071")		
	t Track:	1535 mm (60.4")		
	r Track:	1505 mm (59.3")		
Minimum Ground Clearance (laden	j:	114mm (4.5")		
Minimum Turning Circle:		11 metres (36ft) 1539 kg (3392 lbs) 1580 kg (3482 lbs)		
Kerb Weight G.V.W.:		2130 kg (4696 lbs)	2130 kg (4696 lbs)	
Towing Weights:	Braked:	2150 kg (4696 lbs) 2150 kg (4696 lbs)		
	Weight:	75 kg (165 lbs)		
Fuel Tank Capacity:	reigitt.	73 kg (163 lbs) 71 litres (15.7 imperial gallons)		
Fuel Type:		Unleaded Petrol Only		
Performance: Maximum	Speed.	130mph (208kph)	127mph (203kph)	
0 - 62 mph (0 - 1)		9.6 seconds	10.7 seconds	
Service Intervals:	conpit).	600 miles, then every 9,000 miles.		
		3-Year Unlimited Mileage Warranty, Inter-Euro Service Cover and a		
Warranty:		6-Year Anti-Corrosion Perforation Warranty.		

Specifications and Warranty conditions will vary for overseas markets. For Personal Export, NATO or Diplomatic Sales, please refer to the appropriate 'Export Department' as follows: U.K.: The Colt Car Company Ltd., Watermoor, Cirencester, Glos. GL7 1LF. Tel: Cirencester (STD 0285) 655777. Germany: The Colt Car Company Ltd., P.O. Box 1244, 41374 Bruggen, Germany. Tel: 02163 7036.

The information in this brochure was correct at the date of going to press. The right is reserved to change specifications, features and prices without prior notice. To avoid any misunderstandings, your Mitsubishi Motors Dealer will advise of any alterations made since the date of issue of this brochure.

HEAD OFFICE: The Colt Car Company Ltd., Watermoor, Cirencester, Glos. GL7 1LF. Tel: Cirencester (STD 0285) 655777. Telex: 43452 (COLT CC). Fax: 0285 658026.